

CHAD K. TANIGUCHI EXECUTIVE DIRECTOR

## STATE OF HAWAII

DEPARTMENT OF HUMAN SERVICES
HAWAII PUBLIC HOUSING AUTHORITY
1002 NORTH SCHOOL STREET
P.O. BOX 17907
Honolulu, Hawaii 96817

BARBARA E. ARASHIRO EXECUTIVE ASSISTANT

## **ADDENDUM NO. 1**

TO THE
PLANS AND SPECIFICATIONS
FOR
FURNISHING LABOR AND MATERIALS
REQUIRED FOR

# PHYSICAL IMPROVEMENTS AT KAHEKILI TERRACE

HA 1-17

2015 HOLOWAI PLACE WAILUKU, MAUI, HAWAII

TAX MAP KEY NO: (2) 3-4-33: 23

HPHA JOB NO. 07-064-117-S/F

IFB-CMS-2009-33

January 19, 2010

The items listed hereinafter are hereby made a part of the contract for the above project and shall govern the work, taking precedence over previously issued plans and specifications governing the items mentioned.

## A. SPECIFICATIONS

## 1. <u>INVITATION (NOTICE) TO BIDDERS</u>

### a. Delete paragraph five:

An INTENT TO BID is required and must be received by the HPHA at 1002 North School Street, Honolulu, Hawaii no later than **4:00 p.m.**, **HST**, on **January 25, 2010**. Intent forms are included in the bidding documents and are available at the above addresses. The Notice may be filed by fax at (808) 832-6030. Bidders must possess a valid State of Hawaii Contractor's "**B**" License to be eligible to bid.

## Insert paragraph five:

An INTENT TO BID is required and must be received by the HPHA at 1002 North School Street, Honolulu, Hawaii no later than ten (10) calendar days prior to the date designated for opening of bids. Intent forms are included in the bidding documents and are available at the above address. The Notice may be filed by fax at (808) 832-6030. Bidders must possess a valid State of Hawaii Contractor's "B" License to be eligible to bid.

## 2. INVITATION (NOTICE) TO BIDDERS

## a. Delete paragraph six:

Bidders shall comply with all requirements of the bidding documents. Written questions shall be directed to Richard Speer (808) 832-5326 or at the above Honolulu address and fax number. No questions will be considered less than fifteen (15) calendar days prior to the bid opening.

#### Insert paragraph six:

Bidders shall comply with all requirements of the bidding documents. Written questions shall be directed to Richard Speer (808) 832-5326 or at the above Honolulu address and fax number. No questions will be considered less than ten (10) calendar days prior to the bid opening.

#### 3. TECHNICAL SPECIFICATION

#### a. ADD the attached Sections:

Spec Section 15060 pages 5-6

Spec Section 15082 pages 1-12

Spec Section 15110 pages 1-7

Spec Section 15126 pages 1-5

Spec Section 15140 pages 1-5

Spec Section 15145 pages 1-4

Spec Section 15486 pages 1-4

## B. <u>DRAWINGS</u>

No revisions.

Approved by:

Rick T. Sogawa

Acting Procurement Officer



- 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified above for individual pipe hangers.
- 2. Field fabricate from ASTM A 36/A 36M, steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
- D. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
  - 1. Install powder-actuated fasteners in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
  - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- F. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- I. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- J. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.1 (for power piping) and ASME B31.9 (for building services piping) are not exceeded.
- K. Insulated Piping: Comply with the following:
  - Attach clamps and spacers to piping.
    - a. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
    - b. Do not exceed pipe stress limits according to ASME B31.1 for power piping and ASME B31.9 for building services piping.
  - 2. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

## 3.03 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
  - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  - 2. Obtain fusion without undercut or overlap.
  - 3. Remove welding flux immediately.
  - 4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

#### 3.04 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

## 3.05 PAINTING

- A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
  - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

## **END OF SECTION**

#### SECTION 15082 - PIPE INSULATION

## PART 1 - GENERAL

#### 1.01 SUMMARY

#### A. Section Includes:

- 1. Insulation Materials:
  - a. Flexible elastomeric.
  - b. Polyisocyanurate.
  - c. Fiber Glass
- 2. Insulating cements.
- 3. Adhesives.
- 4. Mastics.
- 5. Sealants.
- 6. Factory-applied jackets.
- 7. Field-applied jackets.
- 8. Tapes.
- 9. Securements.
- 10. Corner angles.

#### 1.02 SUBMITTALS

A. Product Data: For each type of product indicated.

## B. Shop Drawings:

- 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
- 2. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
- 3. Detail application of field-applied jackets.
- 4. Detail application at linkages of control devices.

#### 1.03 QUALITY ASSURANCE

- A. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
  - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
  - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

#### PART 2 - PRODUCTS

## 2.01 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- D. Flexible elastomeric thermal insulation is not suitable for temperatures lower than minus 70 deg F (minus 57 deg C) and higher than 220 deg F (104 deg C).
  - Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials. Field Applied - Aluminum
  - 2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Aeroflex USA Inc.; Aerocel.
    - b. Armacell LLC; AP Armaflex.
    - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.
- E. Polyisocyanurate: Rigid modified polyurethane modified polyisocyanurate insulation with Saran Vapor Retarder Film and Tape.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Trymer 3000 with Saran Film and Tape: Dow Chemical Company
- F. Fiber Glass: Fiber glass pipe insulation composed of heavy density fiberglass insulation with a resin binder, factory jacketed with reinforced all service vapor retarder jacket, secured with double pressure sensitive adhesive closure;
  - 1. Operating temperature range: 0°F to 850°F.
  - 2. 'K' ('ksi') Value: ASTM C 335, 0.23 at 75°F (0.033 at 24°C).
  - 3. ASJ Jacket permeance: ASTM E96 procedure A, 0.02 perm
  - 4. ASJ Jacket Service Temperature Range: -20°F to 150°F.
  - 5. Auxiliary items include: preformed wrappings for fittings and valves., butt joint sealing tape.
  - 6. Field Applied Aluminum
  - 7. Flame Spread: ASTM E84, UL 723, <25
  - 8. Smoke Development: ASTM E84, UL 723<50
  - 9. Manufacturers:
    - a. Johns Manville
    - b. Owens-Corning Fiberglas Corp.
    - c. or pre-approved equal.

## 2.02 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Aeroflex USA Inc.; Aeroseal.
    - b. Armacell LCC; 520 Adhesive.
    - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
    - d. RBX Corporation; Rubatex Contact Adhesive.
  - 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Products, Division of ITW; CP-82.
    - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
    - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
    - d. Marathon Industries, Inc.; 225.
    - e. Mon-Eco Industries, Inc.; 22-25.
  - 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

#### 2.03 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.
  - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - Childers Products, Division of ITW; CP-35.
    - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
    - c. ITW TACC, Division of Illinois Tool Works; CB-50.
    - d. Marathon Industries, Inc.; 590.
    - e. Mon-Eco Industries, Inc.; 55-40.
    - f. Vimasco Corporation; 749.
  - 2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
  - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
  - 4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
  - 5. Color: White.

## 2.04 SEALANTS

- A. Joint Sealants:
  - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 2. Permanently flexible, elastomeric sealant.
  - 3. Service Temperature Range: Minus 100 to plus 300 deg F.
  - 4. Color: White or gray.
  - 5. For indoor applications, use sealants that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. FSK and Metal Jacket Flashing Sealants:
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Products, Division of ITW; CP-76-8.
    - b. Foster Products Corporation, H. B. Fuller Company: 95-44.
    - c. Marathon Industries, Inc.; 405.
    - d. Mon-Eco Industries, Inc.; 44-05.
    - e. Vimasco Corporation; 750.
  - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 3. Fire- and water-resistant, flexible, elastomeric sealant.
  - 4. Service Temperature Range: Minus 40 to plus 250 deg F.
  - 5. Color: Aluminum.
  - 6. For indoor applications, use sealants that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.05 FIELD-APPLIED JACKETS

- Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105 or 5005, Temper H-14.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Products, Division of ITW; Metal Jacketing Systems.
    - b. PABCO Metals Corporation; Surefit.
    - c. RPR Products, Inc.; Insul-Mate.
  - 2. Factory cut and rolled to size.
  - 3. Finish and thickness are indicated in field-applied jacket schedules.
  - Factory-Fabricated Fitting Covers:
    - a. Same material, finish, and thickness as jacket.
    - b. Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
    - c. Tee covers.
    - d. Flange and union covers.
    - e. End caps.
    - Beveled collars.
    - g. Valve covers.
    - h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

#### 2.06 TAPES

- A. Saran Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. The Dow Chemical Company
    - b. Compac Corp.; 104 and 105.
    - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
    - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
  - 2. Width: 3 inches.
  - 3. Thickness: 11.5 mils.
  - 4. Adhesion: 90 ounces force/inch in width.
  - 5. Elongation: 2 percent.
  - 6. Tensile Strength: 40 lbf/inch in width.
  - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
    - b. Compac Corp.; 110 and 111.
    - c. Ideal Tape Co., Inc., an American Biltrite Company; 491 AWF FSK.
    - d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.
  - 2. Width: 3 inches.
  - 3. Thickness: 6.5 mils.
  - 4. Adhesion: 90 ounces force/inch in width.
  - 5. Elongation: 2 percent.
  - 6. Tensile Strength: 40 lbf/inch in width.
  - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

#### 2.07 SECUREMENTS

- A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing or closed seal.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Products; Bands.
    - b. PABCO Metals Corporation: Bands.
    - c. RPR Products, Inc.; Bands.

#### 2.08 CORNER ANGLES

A. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105 or 5005; Temper H-14.

#### PART 3 - EXECUTION

#### 3.01 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

#### 3.02 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
  - 1. Install insulation continuously through hangers and around anchor attachments.
  - For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

- L. Install insulation with factory-applied jackets as follows:
  - Draw jacket tight and smooth.
  - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
  - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
    - a. For below ambient services, apply vapor-barrier mastic over staples.
  - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
  - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

## 3.03 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
  - 1. Seal penetrations with flashing sealant.
  - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
  - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- C. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
  - 1. Comply with NFPA requirements for firestopping and fire-resistive joint sealers.
- D. Insulation Installation at Floor Penetrations:
  - 1. Pipe: Install insulation continuously through floor penetrations.
  - 2. Seal penetrations through fire-rated assemblies. Comply with NFPA requirements for firestopping and fire-resistive joint sealers.

#### 3.04 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
  - Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
  - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
  - Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
  - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
  - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
  - 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
  - 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
  - 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
  - 9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by

tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
  - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
  - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
  - 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
  - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
  - 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

#### 3.05 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
  - 1. Install pipe insulation to outer diameter of pipe flange.
  - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
  - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
  - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
  - 1. Install mitered sections of pipe insulation.
  - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:

- 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
- 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
- 3. Install insulation to flanges as specified for flange insulation application.
- 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

## 3.06 POLYISOCYANURATE INSULATION INSTALLATION

- A. Insulation Installation on Straight Pipes and Tubes:
  - 1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
  - 1. Install pipe insulation to outer diameter of pipe flange.
  - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
  - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as pipe insulation.
  - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
  - 1. Install mitered sections of polyolefin pipe insulation.
  - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
  - 1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
  - 2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
  - 3. Install insulation to flanges as specified for flange insulation application.
  - 4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

#### 3.07 FIBERGLASS INSULATION

A. Locate all seams in the least visible location.

- B. All ends must be firmly butted and secured with appropriate butt-strip material. On high-temperature piping, double layering with staggered joints may be appropriate. When double layering, the inner layer should not be jacketed.
- C. Metal shields shall be installed between hangers or supports and the piping insulation. Rigid insulation inserts shall be installed as required between the pipe and the insulation shields. Inserts shall be of equal thickness to the adjacent insulation and shall be vapor sealed as required.
- D. All penetrations and damage to the facing shall be repaired using pressure-sensitive foil tape, or mastic prior to system startup.

## 3.08 FIELD-APPLIED JACKET INSTALLATION

A. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

#### 3.09 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
  - I. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of threaded valves, for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

## 3.10 PIPING INSULATION SCHEDULE, GENERAL

- D. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- E. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
  - 1. Drainage piping located in crawl spaces.
  - 2. Underground piping.
  - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

## 3.11 OUTDOOR, ROOFTOP PIPING INSULATION SCHEDULE

All outdoor rooftop piping insulation shall be jacketed with Aluminum.

- F. Insulation shall be one of the following:
  - 1. Flexible Elastomeric:
    - a. Piping < 2 in

1 inches thick

- 2. Polyisocyanurate:
  - a. Piping < 2 in

1 inches thick

- 3. Fiberglass:
  - a. Piping < 2 in

1 inches thick

## 3.13 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- G. Install jacket over all outdoor rooftop pipe insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- H. If more than one material is listed, selection from materials listed is Contractor's option.
- I. Piping, Exposed:
  - 1. Aluminum, Smooth with Z-Shaped Locking Seam: 0.020 inch thick.

**END OF SECTION** 

#### SECTION 15110 - VALVES

#### PART 1 - GENERAL

## 1.01 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

## 1.02 SUMMARY

- A. Section Includes:
  - 1. Bronze bail valves.
  - 2. Iron, single-flange butterfly valves.
  - 3. Iron, grooved-end butterfly valves.
  - 4. Bronze swing check valves.
  - 5. Iron swing check valves.
  - 6. Iron, grooved-end swing-check valves.
  - 7. Iron, plate-type check valves.

## B. Related Sections:

- 1. SECTION 15140 DOMESTIC WATER PIPING
- 2. SECTION 15145 DOMESTIC WATER PIPING SPECIALTIES

## 1.03 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.

## 1.04 SUBMITTALS

A. Product Data: For each type of valve indicated.

## 1.05 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:

- 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
- 2. ASME B31.9 for building services piping valves.

## 1.06 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set ball and plug valves open to minimize exposure of functional surfaces.
  - 4. Set butterfly valves closed or slightly open.
  - 5. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

#### PART 2 - PRODUCTS

## 2.01 GENERAL REQUIREMENTS FOR VALVES

- A. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- B. Valve Sizes: Same as upstream piping unless otherwise indicated.
- C. Valve Actuator Types:
  - 1. Handlever: For quarter-turn valves NPS 6 and smaller.
- D. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
  - Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
  - 2. Butterfly Valves: With extended neck.
- E. Valve-End Connections:
  - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
  - 2. Grooved: With grooves according to AWWA C606.
  - 3. Solder Joint: With sockets according to ASME B16.18.
  - 4. Threaded: With threads according to ASME B1.20.1.

## 2.02 BRONZE BALL VALVES

- A. Two-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Conbraco Industries, Inc.; Apollo Valves.
    - b. Crane Co.; Crane Valve Group; Crane Valves.
    - c. Hammond Valve.
    - d. Lance Valves; a division of Advanced Thermal Systems, Inc.
    - e. Milwaukee Valve Company.
    - f. NIBCO INC.
    - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

## 2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Full.

## 2.03 IRON, SINGLE-FLANGE BUTTERFLY VALVES

- A. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:
  - Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
    - b. Conbraco Industries, Inc.; Apollo Valves.
    - c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
    - d. Crane Co.; Crane Valve Group; Jenkins Valves.
    - e. Crane Co.; Crane Valve Group; Stockham Division.
    - f. DeZurik Water Controls.
    - g. Flo Fab Inc.
    - h. Hammond Valve.
    - i. Kitz Corporation.
    - j. Legend Valve.
    - k. Milwaukee Valve Company.
    - NIBCO INC.

- m. Norriseal; a Dover Corporation company.
- n. Red-White Valve Corporation.
- o. Spence Strainers International; a division of CIRCOR International.
- p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

## 2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Aluminum bronze.

## 2.04 IRON, GROOVED-END BUTTERFLY VALVES

- A. 175 CWP, Iron, Grooved-End Butterfly Valves:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Kennedy Valve; a division of McWane, Inc.
    - b. Shurjoint Piping Products.
    - c. Tyco Fire Products LP; Grinnell Mechanical Products.
    - d. Victaulic Company.

#### 2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 175 psig.
- c. Body Material: Coated, ductile iron.
- d. Stem: Two-piece stainless steel.
- e. Disc: Coated, ductile iron.
- f. Seal: EPDM.

## 2.05 IRON SWING CHECK VALVES

- A. Class 125, Iron Swing Check Valves with Metal Seats:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Crane Co.; Crane Valve Group; Crane Valves.
    - b. Crane Co.; Crane Valve Group; Jenkins Valves.
    - c. Crane Co.; Crane Valve Group; Stockham Division.

- d. Hammond Valve.
- e. Kitz Corporation.
- f. Legend Valve.
- g. Milwaukee Valve Company.
- h. NIBCO INC.
- i. Powell Valves.
- j. Red-White Valve Corporation.
- k. Sure Flow Equipment Inc.
- I. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- m. Zy-Tech Global Industries, Inc.

## 2. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
- c. NPS 14 to NPS 24, CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.

## 2.06 IRON, GROOVED-END SWING CHECK VALVES

- A. 300 CWP, Iron, Grooved-End Swing Check Valves:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Anvil International, Inc.
    - b. Shurjoint Piping Products.
    - c. Tyco Fire Products LP; Grinnell Mechanical Products.
    - d. Victaulic Company.

## 2. Description:

- a. CWP Rating: 300 psig.
- b. Body Material: ASTM A 536, ductile iron.
- c. Seal: EPDM.
- d. Disc: Spring operated, ductile iron or stainless steel.

## 2.07 IRON, PLATE-TYPE CHECK VALVES

- A. Class 125, Iron, Dual-Plate Check Valves with Metal Seat:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. APCO Willamette Valve and Primer Corporation.
- b. Crane Co.; Crane Valve Group; Crane Valves.
- c. Flomatic Corporation.
- d. Mueller Steam Specialty; a division of SPX Corporation.

## 2. Description:

- a. Standard: API 594.
- b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
- c. NPS 14 to NPS 24, CWP Rating: 150 psig.
- d. Body Design: Wafer, spring-loaded plates.
- e. Body Material: ASTM A 126, gray iron.
- f. Seat: Bronze.

#### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

#### 3.02 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install check valves for proper direction of flow and as follows:
  - 1. Swing Check Valves: In horizontal position with hinge pin level.

2. Plate-Type Check Valves: In horizontal or vertical position, between flanges.

#### 3.03 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

#### 3.04 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
  - 1. Shutoff Service: Ball, butterfly valves.
  - 2. Pump-Discharge Check Valves:
    - a. NPS 2-1/2 and Larger: Iron swing check valves or iron, center-guided, metal-seat check valves.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
  - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
  - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 3. For Steel Piping, NPS 2 and Smaller: Threaded ends.
  - 4. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 5. For Grooved-End Steel Piping: Valve ends may be grooved.

#### 3.05 DOMESTIC WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
  - 1. Ball Valves: Two piece, full port, bronze with stainless-steel trim.
- B. Pipe NPS 2-1/2 and Larger:
  - Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12: 200 CWP, EPDM seat, aluminum-bronze disc.
  - 2. Iron, Grooved-End Butterfly Valves, NPS 2-1/2 to NPS 12: 175 CWP.
  - 3. Iron, Grooved-End Check Valves, NPS 3 to NPS 12: 300 CWP.
  - 4. Iron, Plate-Type Check Valves: Class 125; dual plate; metal seat.

#### **END OF SECTION**

## SECTION 15126 - METERS AND GAGES

## PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Thermometers.
  - Gages.
  - 3. Test plugs.
- B. Related Sections: NA

#### 1.03 DEFINITIONS

- A. CR: Chlorosulfonated polyethylene synthetic rubber.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.

## 1.04 SUBMITTALS

A. Product Data: For each type of product indicated; include performance curves.

## PART 2 - PRODUCTS

## 2.01 DIRECT-MOUNTING, VAPOR-ACTUATED DIAL THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 2. KOBOLD Instruments, Inc.
  - 3. Marsh Bellofram.
  - 4. Trerice, H. O. Co.
  - 5. Weiss Instruments. Inc.
  - 6. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.

- B. Case: Dry type, drawn steel or cast aluminum, 4-1/2-inch diameter.
- C. Element: Bourdon tube or other type of pressure element.
- D. Movement: Mechanical, connecting element and pointer.
- E. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
- F. Pointer: Red or other dark-color metal.
- G. Window: Glass.
- H. Ring: Metal.
- I. Connector: Adjustable type, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device.
- J. Thermal System: Liquid- or mercury-filled bulb in copper-plated steel, aluminum, or brass stem for thermowell installation and of length to suit installation.
- K. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

#### 2.02 THERMOWELLS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. AMETEK, Inc.; U.S. Gauge Div.
  - 2. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 3. Ernst Gage Co.
  - Marsh Bellofram.
  - Milioco Corp.
  - 6. NANMAC Corporation.
  - 7. Noshok, Inc.
  - 8. Palmer Wahl Instruments Inc.
  - 9. REO TEMP Instrument Corporation.
  - 10. Tel-Tru Manufacturing Company.
  - 11. Trerice, H. O. Co.
  - 12. Weiss Instruments, Inc.
  - 13. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
  - 14. WIKA Instrument Corporation.
  - 15. Winters Instruments.
- B. Manufacturers: Same as manufacturer of thermometer being used.
- C. Description: Pressure-tight, socket-type metal fitting made for insertion into piping and of type, diameter, and length required to hold thermometer.

#### 2.03 PRESSURE GAGES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. AMETEK, Inc.; U.S. Gauge Div.
  - 2. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
  - 3. Ernst Gage Co.
  - 4. Eugene Ernst Products Co.
  - 5. KOBOLD Instruments, Inc.
  - 6. Marsh Bellofram.
  - 7. Miljoco Corp.
  - 8. Noshok, Inc.
  - 9. Palmer Wahl Instruments Inc.
  - 10. REO TEMP Instrument Corporation.
  - 11. Trerice, H. O. Co.
  - 12. Weiss Instruments, Inc.
  - 13. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
  - 14. WIKA Instrument Corporation.
  - 15. Winters Instruments.
- B. Direct-Mounting, Dial-Type Pressure Gages: Indicating-dial type complying with ASME B40.100.
  - 1. Case: Dry type, drawn steel or cast aluminum, 4-1/2-inch diameter.
  - 2. Pressure-Element Assembly: Bourdon tube, unless otherwise indicated.
  - 3. Pressure Connection: Brass, NPS 1/4, bottom-outlet type unless back-outlet type is indicated.
  - 4. Movement: Mechanical, with link to pressure element and connection to pointer.
  - 5. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
  - 6. Pointer: Red or other dark-color metal.
  - 7. Window: Glass.
  - Ring: Metal.
  - 9. Accuracy: Grade B, plus or minus 2 percent of middle half scale.
  - 10. Range for Fluids under Pressure: Two times operating pressure.

## C. Pressure-Gage Fittings:

- 1. Valves: NPS 1/4 brass or stainless-steel needle type.
- 2. Syphons: NPS 1/4 coil of brass tubing with threaded ends.
- 3. Snubbers: ASME B40.5, NPS 1/4 brass bushing with corrosion-resistant, porous-metal disc of material suitable for system fluid and working pressure.

#### 2.04 TEST PLUGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- 1. Flow Design, Inc.
- 2. MG Piping Products Co.
- 3. National Meter, Inc.
- 4. Peterson Equipment Co., Inc.
- 5. Sisco Manufacturing Co.
- 6. Trerice, H. O. Co.
- 7. Watts Industries, Inc.; Water Products Div.
- B. Description: Corrosion-resistant brass or stainless-steel body with core inserts and gasketed and threaded cap, with extended stem for units to be installed in insulated piping.
- C. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- D. Core Inserts: One or two self-sealing rubber valves.
  - Insert material for air or water service at minus 30 to plus 275 deg F shall be EPDM.
- E. Test Kit: Furnish one test kit(s) containing one pressure gage and adaptor, one thermometer(s), and carrying case. Pressure gage, adapter probes, and thermometer sensing elements shall be of diameter to fit test plugs and of length to project into piping.
  - 1. Pressure Gage: Small bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be 0 to 200 psig.
  - 2. Low-Range Thermometer: Small bimetallic insertion type with 1- to 2-inch-diameter dial and tapered-end sensing element. Dial ranges shall be 25 to 125 deg F.
  - 3. Carrying case shall have formed instrument padding.

## PART 3 - EXECUTION

## 3.01 THERMOMETER APPLICATIONS

- A. Install direct-mounting, vapor-actuated dial thermometers in the locations shown in drawings:
- B. Provide the following temperature ranges for thermometers:
  - 1. Chilled Water: 0 to 100 deg F, with 2-degree scale divisions.

#### 3.02 GAGE APPLICATIONS

- A. Install dry-case-type pressure gages for discharge of each pressure-reducing valve.
- B. Install dry-case-type pressure gages at each water storage tank.
- C. Install dry-case-type pressure gages at suction and discharge of each pump.

## 3.03 INSTALLATIONS

- A. Install direct-mounting thermometers and adjust vertical and tilted positions.
- B. Install thermowells with socket extending a minimum of 2 inches into fluid and in vertical position in piping tees where thermometers are indicated.
- C. Install direct-mounting pressure gages in piping tees with pressure gage located on pipe at most readable position.
- D. Install needle-valve and snubber fitting in piping for each pressure gage for fluids (except steam).
- E. Install test plugs in tees in piping.
- F. Install connection fittings for attachment to portable indicators in accessible locations.

## 3.04 CONNECTIONS

A. Install meters and gages adjacent to machines and equipment to allow service and maintenance for meters, gages, machines, and equipment.

## 3.05 ADJUSTING

- A. Calibrate meters according to manufacturer's written instructions, after installation.
- B. Adjust faces of meters and gages to proper angle for best visibility.

**END OF SECTION** 

#### SECTION 15140 - DOMESTIC WATER PIPING

#### PART 1 - GENERAL

#### 1.01 SUMMARY

- A. This Section includes domestic water piping on the building rooftop.
- B. See Division 15 Section "Meters and Gages" for thermometers, pressure gages, and fittings.

## 1.02 SUBMITTALS

A. Field quality-control test reports.

#### 1.03 QUALITY ASSURANCE

- A. Comply with NSF 14, "Plastics Piping System Components and Related Materials," for plastic, potable domestic water piping and components.
- B. Comply with NSF 61, "Drinking Water System Components Health Effects; Sections 1 through 9," for potable domestic water piping and components.

## PART 2 - PRODUCTS

#### 2.01 PIPING MATERIALS

- A. Refer to Part 3 "Pipe and Fitting Applications" Article for applications of pipe, tube, fitting, and joining materials.
- B. Transition Couplings for Aboveground Pressure Piping: Coupling or other manufactured fitting the same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.
- C. Hard Copper Tube: ASTM B 88, Types L water tube, drawn temper.
  - 1. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.

#### PART 3 - EXECUTION

#### 3.01 PIPE AND FITTING APPLICATIONS

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below, unless otherwise indicated.
- B. Flanges may be used on aboveground piping, unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Aboveground Domestic Water Piping: Use the following piping materials for each size range:
  - 1. NPS 1 and Smaller: Hard copper tube, Type L; copper pressure fittings; and soldered joints.
  - 2. NPS 1-1/4 and NPS 1-1/2: Hard copper tube, Type L; copper pressure fittings; and soldered joints.
  - 3. NPS 2: Hard copper tube, Type L; copper pressure fittings; and soldered joints.
  - 4. NPS 2-1/2 to NPS 3-1/2: Hard copper tube, Type L; copper pressure fittings; and soldered joints.

#### 3.02 VALVE APPLICATIONS

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
  - 1. Shutoff Duty: Use bronze ball valves for piping NPS 2 and smaller. Use castiron butterfly or gate valves with flanged ends for piping NPS 2-1/2 and larger.
  - 2. Drain Duty: Hose-end drain valves.
- B. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball valves for piping NPS 2 and smaller. Use butterfly or gate valves for piping NPS 2-1/2 and larger.
- C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping.
  - 1. Install hose-end drain valves at low points in water mains, risers, and branches.
- D. Install calibrated balancing valves in each hot-water circulation return branch and discharge side of each pump and circulator. Set calibrated balancing valves partly open to restrict but not stop flow. Calibrated balancing valves are specified in Division 15 Section "Plumbing Specialties."

#### 3.03 PIPING INSTALLATION

- A. Basic piping installation requirements are specified in Division 15 Section "Basic Mechanical Materials and Methods."
- B. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance. Pressure gages are specified in Division 15 Section "Meters and Gages," and drain valves and strainers are specified in Division 15 Section "Plumbing Specialties."
- C. Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.

## 3.04 JOINT CONSTRUCTION

- A. Basic piping joint construction requirements are specified in Division 15 Section "Basic Mechanical Materials and Methods."
- B. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-free-alloy solder; and ASTM B 828 procedure, unless otherwise indicated.

## 3.05 HANGER AND SUPPORT INSTALLATION

- A. Pipe hanger and support devices are specified in Division 15 Section "Hangers and Supports." Install the following:
  - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
  - 2. Individual, Straight, Horizontal Piping Runs: According to the following:
    - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
    - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
    - c. Longer Than 100 Feet: MSS Type 49, spring cushion rolls, if indicated.
  - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
  - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Install supports according to Division 15 Section "Hangers and Supports."
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced 1 size for double-rod hangers, to a minimum of 3/8 inch.
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
  - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
  - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
  - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.

- 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
- 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
- 6. NPS 6: 10 feet with 5/8-inch rod.
- F. Install supports for vertical copper tubing every 10 feet.
- G. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

#### 3.06 CONNECTIONS

- A. Install piping adjacent to equipment and machines to allow service and maintenance.
- B. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- C. Connect domestic water piping to water-service piping with shutoff valve, and extend and connect to the following:
  - 1. Water Heaters: Cold-water supply and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
  - 2. Plumbing Fixtures: Cold- and hot-water supply piping in sizes indicated, but not smaller than required by plumbing code.
  - 3. Equipment: Cold- and hot-water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

## 3.07 FIELD QUALITY CONTROL

- A. Inspect domestic water piping as follows:
  - 1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
  - 2. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
    - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
    - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
  - 3. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
  - 4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- B. Test domestic water piping as follows:

- 1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
- 2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
- 3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
- 4. Cap and subject piping to static water pressure of 50 psig (345 kPa) above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
- 5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
- 6. Prepare reports for tests and required corrective action.

## 3.08 CLEANING

- A. Clean and disinfect potable domestic water piping using purging and disinfecting procedures prescribed by authorities having jurisdiction.
- B. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- C. Prepare and submit reports of purging and disinfecting activities.

**END OF SECTION** 

## SECTION 15145 - DOMESTIC WATER PIPING SPECIALTIES

#### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. This Section includes the following domestic water piping specialties:
  - 1. Temperature-actuated water mixing valves.
  - 2. Hose bibbs.
- B. Related Sections include the following:
  - 1. Division 15 Section "Meters and Gages" for thermometers, pressure gages, and flow meters in domestic water piping.
  - 2. Division 15 Section "Domestic Water Piping" for water meters.

## 1.03 PERFORMANCE REQUIREMENTS

A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig, unless otherwise indicated.

## 1.04 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

## 1.05 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. NSF Compliance:

- 1. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic domestic water piping components.
- 2. Comply with NSF 61, "Drinking Water System Components Health Effects; Sections 1 through 9."

## PART 2 - PRODUCTS

## 2.01 TEMPERATURE-ACTUATED WATER MIXING VALVES

- A. Water-Temperature Limiting Devices:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Armstrong International, Inc.
    - b. Cash Acme.
    - c. Conbraco Industries, Inc.
    - d. Honeywell Water Controls.
    - e. Legend Valve.
    - f. Leonard Valve Company.
    - g. Powers; a Watts Industries Co.
    - h. Symmons Industries, Inc.
    - i. Taco, Inc.
    - i. Watts Industries, Inc.; Water Products Div.
    - k. Zurn Plumbing Products Group; Wilkins Div.
  - 2. Standard: ASSE 1017.
  - 3. Pressure Rating: 125 psig (860 kPa).
  - 4. Type: Thermostatically controlled water mixing valve.
  - 5. Material: Bronze body with corrosion-resistant interior components.
  - 6. Connections: Threaded inlets and outlet.
  - 7. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
  - 8. Tempered-Water Setting: 120deg F
  - 9. Tempered-Water Design Flow Rate: 3gpm per unit served.
  - 10. Valve Finish: Rough bronze.

#### 2.02 HOSE BIBBS

#### A. Hose Bibbs:

- 1. Standard: ASME A112.18.1 for sediment faucets.
- 2. Body Material: Bronze.
- 3. Seat: Bronze, replaceable.
- 4. Supply Connections: NPS 3/4 threaded or solder-joint inlet.
- 5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
- 6. Pressure Rating: 125 psig (860 kPa).

- 7. Finish for Service Areas: Rough bronze.
- 8. Operation for Service Areas: Wheel handle.

#### PART 3 - EXECUTION

## 3.01 INSTALLATION

- A. Refer to Division 15 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
  - 1. Install thermometers and water regulators if specified.
  - 2. Install cabinet-type units recessed in or surface mounted on wall as specified.

## 3.02 CONNECTIONS

A. Piping installation requirements are specified in other Division 15 Sections. Drawings indicate general arrangement of piping and specialties.

## 3.03 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
  - 1. Temperature Actuated water mixing valves.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 15 Section "Mechanical Identification."

#### 3.04 FIELD QUALITY CONTROL

- A. Perform the following tests and prepare test reports:
  - 1. Test each Temperature Actuated water mixing valve according to authorities having jurisdiction and the device's reference standard.
- B. Remove and replace malfunctioning domestic water piping specialties and retest as specified above.

## 3.05 ADJUSTING

A. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

**END OF SECTION** 

## SECTION 15486 - FUEL-FIRED WATER HEATERS

#### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Gas-fired, tankless, domestic-water heaters.

#### 1.03 SUBMITTALS

- A. Product Data: For each type and size of domestic-water heater indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
  - 1. Wiring Diagrams: For power, signal, and control wiring.
- C. Product Certificates: For each type of gas-fired, tankless, domestic-water heater, from manufacturer.
- D. Domestic-Water Heater Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.
- E. Source quality-control reports.
- F. Field quality-control reports.
- G. Operation and Maintenance Data: For fuel-fired, domestic-water heaters to include in emergency, operation, and maintenance manuals.
- H. Warranty: Sample of special warranty.

## 1.04 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. ASHRAE/IESNA 90.1 Compliance: Fabricate and label fuel-fired, domestic-water heaters to comply with ASHRAE/IESNA 90.1.
- C. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61, "Drinking Water System Components Health Effects."

#### 1.05 COORDINATION

A. Coordinate sizes and locations of concrete bases with actual equipment provided.

## 1.06 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of fuel-fired, domestic-water heaters that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Structural failures including storage tank and supports.
    - b. Faulty operation of controls.
    - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
  - 2. Warranty Periods: From date of Substantial Completion.
    - a. Gas-Fired, Tankless, Domestic-Water Heaters:
      - 1) Heat Exchanger: Five (5) years.
      - 2) Controls and Other Components: Five (5) years.

## PART 2 - PRODUCTS

## 2.01 GAS-FIRED, TANKLESS, DOMESTIC-WATER HEATERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Rinnai Corporation or comparable product by one of the following:
  - 1. Baxi.
  - 2. Bosch Water Heating.
  - 3. Bradford White Corporation.
  - 4. NORITZ America Corp.
  - Paloma Industries. Inc.
  - 6. Rheem Manufacturing Company; Rheem Water Heating.
  - 7. Smith, A. O. Water Products Co.; a division of A. O. Smith Corporation.
  - 8. State Industries.
  - 9. Takagi.
  - 10. WaiWela.

- B. Standard: ANSI Z21.10.3/CSA 4.3 for gas-fired, instantaneous, domestic-water heaters for indoor application.
- C. Construction: Copper piping or tubing complying with NSF 61 barrier materials for potable water, without storage capacity.
  - 1. Tappings: ASME B1.20.1 pipe thread.
  - 2. Pressure Rating: 150 psig (1035 kPa).
  - 3. Heat Exchanger: Copper tubing.
  - 4. Insulation: Comply with ASHRAE 90.2.
  - 5. Jacket: Metal, with enameled finish, or plastic.
  - 6. Burner: For use with tankless, domestic-water heaters and LP-gas fuel.
  - 7. Automatic Ignition: Manufacturer's proprietary system for automatic, gas ignition.
  - 8. Temperature Control: Adjustable thermostat with integral self-diagnosing system.
- D. Support: Bracket for wall mounting.
- E. Capacity and Characteristics:
  - 1. Flow Rate: 0.6GPM–5.0GPM at 35 deg F temperature rise.
  - 2. Temperature Setting: 120 deg F (52 deg C) factory default.
  - 3. Fuel Gas Input: 15,000 150,000 Btu/h.
  - 4. Gas Pressure Regulator:
    - a. Inlet Pressure: 8 13.5 inches water column.
    - b. Gas Pressure Required at Burner: high fire 3.2 inches, low fire 0.92 inches water column.
  - 5. Electrical Characteristics:
    - a. Volts: 120 Insert value.
    - b. Phase: Single.
    - c. Hertz: 60.

## 2.02 DOMESTIC-WATER HEATER ACCESSORIES

- A. Gas Shutoff Valves: ANSI Z21.15/CSA 9.1-M, manually operated. Furnish for installation in piping.
- B. Gas Pressure Regulators: ANSI Z21.18/CSA 6.3, appliance type. Include pressure rating as required to match gas supply.
- C. Automatic Gas Valves: ANSI Z21.21/CSA 6.5, appliance, electrically operated, on-off automatic valve.
- D. Combination Temperature-and-Pressure Relief Valves: Include relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating.
  - 1. Gas-Fired, Domestic-Water Heaters: ANSI Z21.22/CSA 4.4-M.

- E. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4-M.
- F. Domestic-Water Heater Mounting Brackets: Manufacturer's factory-fabricated steel bracket for wall mounting, capable of supporting domestic-water heater and water.
- G. Vent System: Provide manufacturer's concentric vent system; seamless Plastic dent and impact resistant outer vent made from non-flammable material conforming to UL94-V0; seamless Aluminum inner vent with seal rings rated to 400 deg F; All-Weather horizontal termination Kit; Rinnai UBBINK Vent System or equal.

## 2.03 SOURCE QUALITY CONTROL

- A. Factory Tests: Test and inspect assembled domestic-water heaters specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.
- B. Hydrostatically test domestic-water heaters to minimum of one and one-half times pressure rating before shipment.
- C. Domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Division 1 Section "Quality Requirements" for retesting and reinspecting requirements and Division 1 Section "Execution Requirements" for requirements for correcting the Work.
- D. Prepare test and inspection reports.

#### PART 3 - EXECUTION

## 3.01 DOMESTIC-WATER HEATER INSTALLATION

- A. Tankless, Domestic-Water Heater Mounting: Install tankless, domestic-water heaters at least 18 inches (457 mm) above floor on wall bracket.
  - 1. Maintain manufacturer's recommended clearances.
  - 2. Arrange units so controls and devices that require servicing are accessible.
  - 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  - 4. Install anchor bolts to elevations required for proper attachment to supported equipment.
  - 5. Anchor domestic-water heaters to substrate.
- B. Install domestic-water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
  - 1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Division 15 Section "Valves".
- C. Install gas-fired, domestic-water heaters according to NFPA 54.